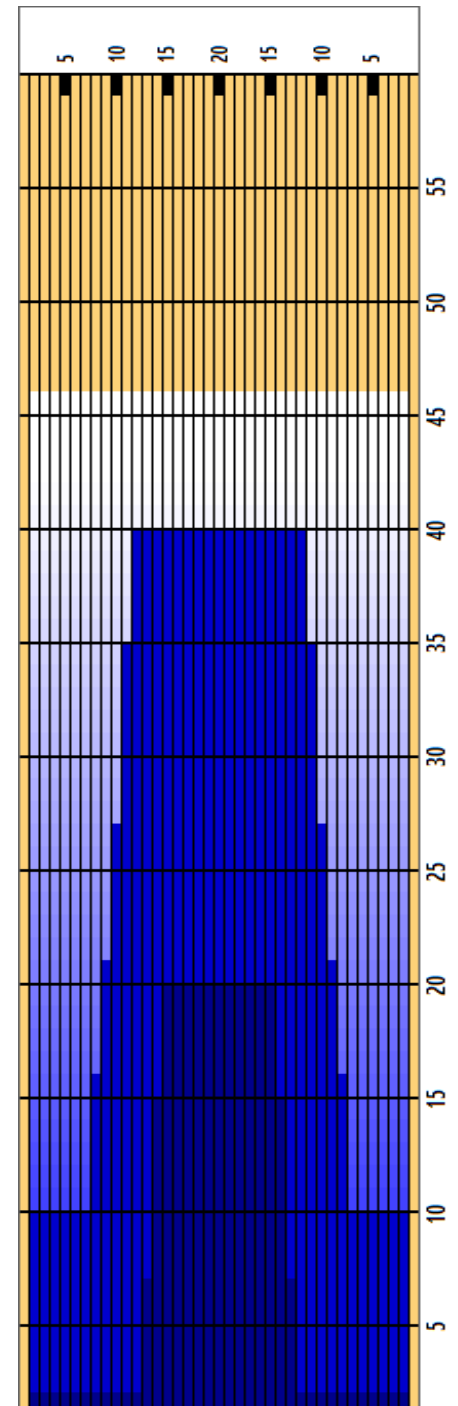


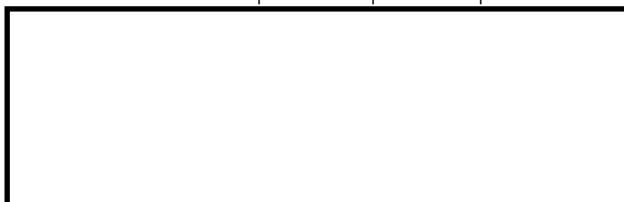
Oil Pattern Distance	46	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	8.25 mL	Reverse Oil Total	20.45 mL	Volume Oil Total	28.7 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3700
2	13L	13R	2	18	3	A	30	2.5	7.6	5.1	1500
3	14L	14R	3	18	3	A	39	7.6	15.2	7.6	1950
4	15L	15R	2	18	3	A	22	15.2	20.3	5.1	1100
5	2L	2R	0	18	3	A	0	20.3	36.0	15.7	0
6	2L	2R	0	22	3	A	0	36.0	46.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	46.0	40.0	-6.0	0
2	12L	12R	2	18	3	A	34	40.0	34.9	-5.1	1700
3	11L	11R	3	18	3	A	57	34.9	27.3	-7.6	2850
4	10L	10R	3	14	3	A	63	27.3	21.4	-5.9	3150
5	9L	9R	3	14	3	A	69	21.4	15.5	-5.9	3450
6	8L	8R	3	14	3	A	75	15.5	9.6	-5.9	3750
7	2L	2R	3	10	3	A	111	9.6	5.4	-4.2	5550
8	2L	2R	0	10	3	A	0	5.4	0.0	-5.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.2	1.88	1.06	1.06	1.88	5.2

