



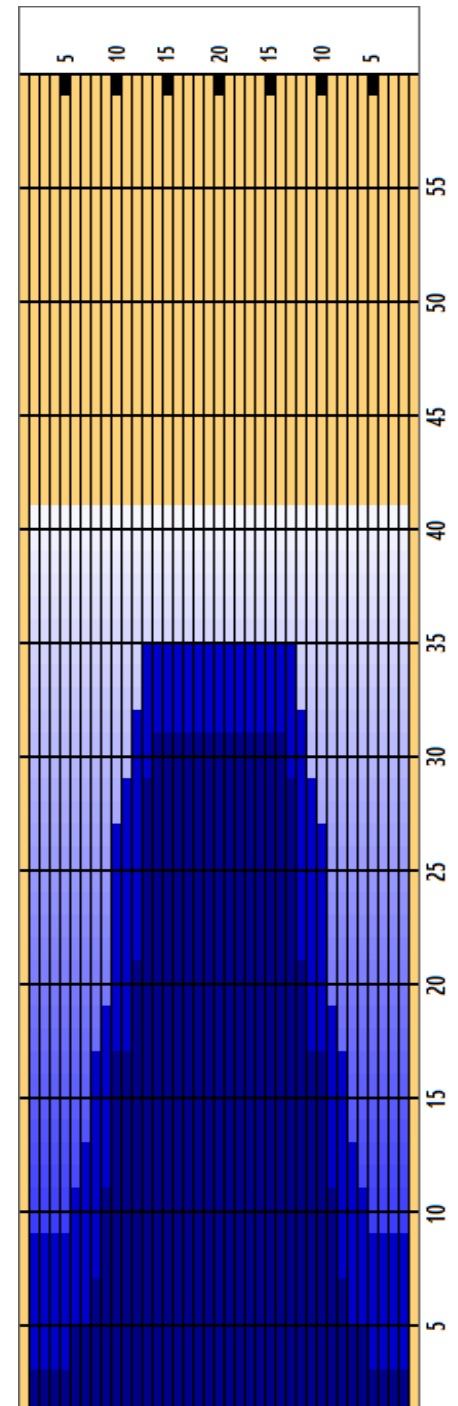
MDUSBC 2024-25 Series Pattern 2



Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	14.64 mL	Reverse Oil Total	12.68 mL	Volume Oil Total	27.32 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	4440
2	6L	6R	1	14	3	A	29	3.9	5.8	1.9	1160
3	8L	8R	1	14	3	A	25	5.8	7.7	1.9	1000
4	9L	9R	2	14	3	A	46	7.7	11.6	3.9	1840
5	10L	10R	3	14	3	A	63	11.6	17.5	5.9	2520
6	12L	12R	2	14	3	A	34	17.5	21.4	3.9	1360
7	13L	13R	3	18	3	A	45	21.4	29.0	7.6	1800
8	14L	14R	1	18	3	A	13	29.0	31.5	2.5	520
9	2L	2R	0	18	3	A	0	31.5	38.0	6.5	0
10	2L	2R	0	22	3	A	0	38.0	41.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	35.0	-6.0	0
2	13L	13R	1	22	3	A	15	35.0	31.9	-3.1	600
3	12L	12R	1	18	3	A	17	31.9	29.4	-2.5	680
4	11L	11R	1	18	3	A	19	29.4	26.9	-2.5	760
5	10L	10R	3	18	3	A	63	26.9	19.3	-7.6	2520
6	9L	9R	1	18	3	A	23	19.3	16.8	-2.5	920
7	8L	8R	2	14	3	A	50	16.8	12.9	-3.9	2000
8	7L	7R	1	14	3	A	27	12.9	11.0	-1.9	1080
9	6L	6R	1	14	3	A	29	11.0	9.1	-1.9	1160
10	2L	2R	2	14	3	A	74	9.1	5.2	-3.9	2960
11	2L	2R	0	14	3	A	0	5.2	0.0	-5.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.83	1.61	1.01	1.01	1.61	4.83

